

## **Features & Benefits**

- The XSA-217 Pin Fin LED cooler is specifically designed for luminaires using the Xicato LED modules. Mechanical compatibility with direct mounting of the LED modules to the LED cooler and thermal performance matching the lumen packages.
- For spot and downlight designs from 1,300 to 2,500 lumen
- Thermal resistance Rth 3.9°C/W
- Xicato thermal class E
- Modular design with mounting holes foreseen for direct mounting of Xicato XIM, XTM and XCA LED modules.
- Diameter 47mm Standard height 68mm Other heights on request
- · Side feed for cable guidance
- · Forged from highly conductive aluminum



### **Order Information**



Example: XSA-217-B

XSA-217- 1

1 Anodising Color

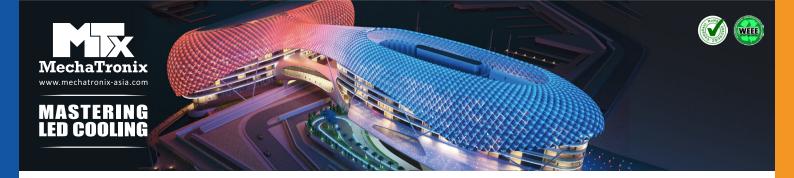
B - Black

C - Clear

Z - Custom ( specify )

Simple mounting with M3 screws Recommened screw force 6lb/in





### **Product Details**



<sup>\*1 3</sup>D files are avaliable in ParaSolid, STP and IGS on request

To calculate the dissipated power please use the following formula:  $Pd = Pe \times (1-\eta L)$ 

Pd - Dissipated power

Pe - Electrical power

ηL = Light effciency of the LED module

#### **Notes:**

- MechaTronix reserves the right to change products or specifications without prior notice.
- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MechaTronix.



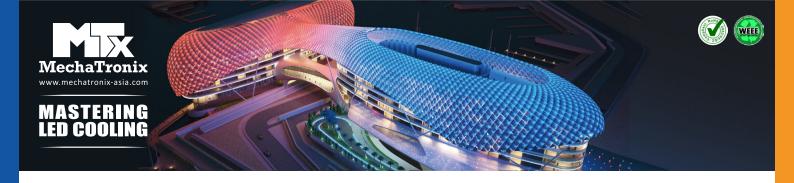
<sup>\*2</sup> The thermal resistance Rth is determined with a calibrated heat source of 30mm x 30mm central placed on the heat sink, Tamb 40° and an open environment. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C

The thermal resistance of a LED cooler is not a fix value and will vary with the applied dissipated power Pd

<sup>\*3</sup> Dissipated power Pd. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C

The maximal dissipated power needs to be verified in function of required case temperature Tc or junction temperature Tj and related to the estimated ambient temperature where the light fixture will be placed

Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module



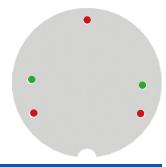
# **Mounting Instructions**



Xicato is changing the way the world looks at light – and enabling everyone to experience it. Xicato believes that with better light, shoppers will buy more, diners will order more and guests will be happier and feel more comfortable. In turn, for owners, operators and managers of environments, better lighting will contribute to high sales, margins and brand perception.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be preapplied from MechaTronix.







### **Xicato XIM LED modules**

### **Model names**

- XIM09xxxx
- XIM19xxxx

#### **Mounting**

• Direct mounting with 3 screws M3 x 20mm Red indicator marks





### Xicato XTM LED modules

#### **Model names**

- XTM09xxxx
- XTM19xxxx

#### Mounting

- Direct mounting with 3 screws M3 x 8mm Red indicator marks
- Direct mounting by Zhaga mounting holes with 2 screws M3 x 8mm
   Green indicator marks





### Xicato XCA LED Core Array

#### **Model names**

- XCA09xxxx
- XCA19xxxx

#### Mounting

• With Xicato XSA-401 LED holder

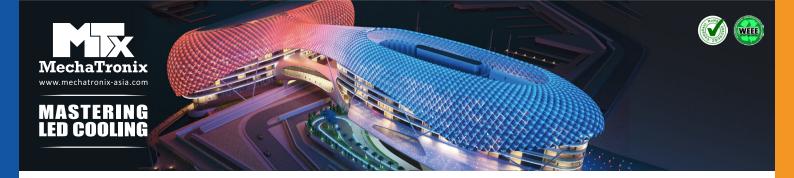
Mounting with 3 screws M3 x 8mm

**Red indicator marks** 

On Zhaga mounting holes with 2 screws M3 x 8mm

**Green indicator marks** 

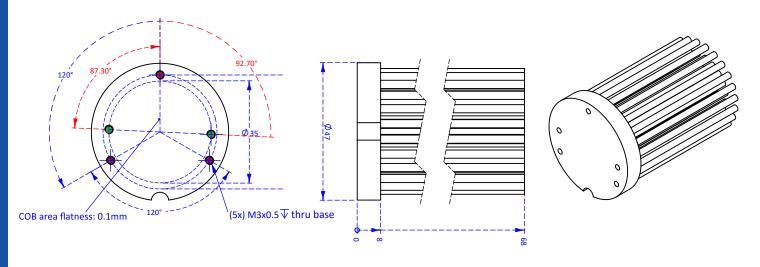


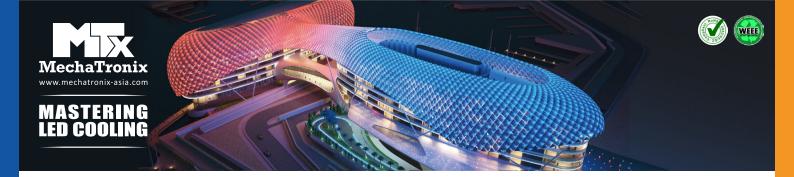


# **Drawings & Dimensions**

Example: XSA-217

Unit: mm





### **Thermal Data**

The thermal performance of a LED cooler, expressed as Thermal Resistance Rth in K/W (or °C/W) tells you how many degrees Kelvin (or Celsius) the base of the LED cooler will incline per Watt of dissipated power Pd.

This dissipated power Pd is the heat loss a LED package or LED COB/LOB will create besides the efficient light generation.

Typically for white LED packages the efficiency varies with the color CCT and the CRI – values here below can be taken as a rule of thumb for white LED packages (phosphor corrected blue light)

CCT 4000 - 7000 and CRI 70 - 80 -> 35% efficiency -> 65% heat loss CCT 2700 - 3000 and CRI 85 - 97 -> 30% efficiency -> 70% heat loss

For other LED packages like horticulture specific wave lengths or UV, we recommend you to look up the thermal efficiency in the datasheet or contact the supplier.

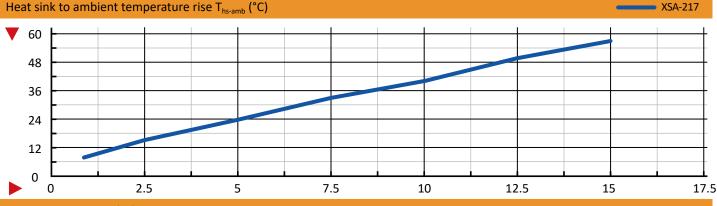
Keep in mind that for horticulture LED packages, example 660nm Deep Red, the thermal losses are drastically lower and can be as low as 40%, meaning you could almost use double the electrical power Pe on the same LED cooler for the same temperature rise dT.

Next the Thermal Resistance Rth is not a fix value – the nominal value we declare corresponds with a 50°C temperature rise – The table below explains the thermal resistance Rth for various dissipated power values.

In this way you can completely predict the temperature you are going to get in your LED luminaire.

Difficulties figuring it out – just let us know and our engineers will do the math for you.

Pd = Pe x (1-ηL)			LED Light efficiency, ηL (%)			Heat sink to ambient thermal resistance R <sub>hs-amb</sub> (°C/W)	Heat sink to ambient temperature rise T <sub>hs-amb</sub> (°C)
			17%	20%	25%	XSA-217	XSA-217
Dissipated Power Pd(W)	1	Electrical Power Pe(W)	1.2	1.25	1.3	6.7	7
	2.5		3.0	3.1	3.3	5.5	14
	5		6.0	6.25	6.7	4.8	24
	7.5		9.0	9.4	10.0	4.4	33
	10		12.0	12.5	13.3	4.1	41
	12.5		15.1	15.6	16.7	3.9	49
	15		18.1	18.8	20.0	3.8	57



Dissipated Power Pd(W)

