



12500 TI Boulevard, MS 8640, Dallas, Texas 75243

PCN# 20240306002.1

**Qualification of FFAB using qualified Process Technology, Die Revision and additional Assembly BOM options for select devices
Change Notification / Sample Request**

Date: March 06, 2024

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments (TI). The details of this change are on the following pages, and are in alignment with our standard product change notification (PCN) [process](#)

TI requires acknowledgement of receipt of this notification within 30 days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance and approval of this change. If samples or additional data are required, requests must be received within 30 days of this notification, given that samples are not built ahead of the change.

The Proposed First Ship date in this PCN letter is the earliest possible date that customers could receive the changed material. It is our commitment that the changed device will not ship before that date. If samples are requested within the 30 day sample request window, customers will still have 30-days to complete their evaluation regardless of the proposed 1st ship date.

This particular PCN is related to TI's multiyear transition plan for our two remaining factories with 150-millimeter production (DFAB in Dallas, Texas, and SFAB in Sherman, Texas). DFAB will remain open, but will focus on 200-mm production, with a smaller set of technologies. SFAB will close no earlier than 2024 and no later than 2025. As referenced in the "reason for change" below, these changes are part of our multiyear plan to transition these products to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

For questions regarding this notice or to provide acknowledgement of this PCN, you may contact your local Field Sales Representative or the Change Management team. For sample requests or sample related questions, contact your local Field Sales Representative. As always, we thank you for your continued business.

Change Management Team
SC Business Services

20240306002.1
Attachment: 1

Products Affected:

The devices listed on this page are a subset of the complete list of affected devices. According to our records, you have recently purchased these devices. The corresponding customer part number is also listed, if available.

DEVICE	CUSTOMER PART NUMBER
INA117P	NULL

Technical details of this Product Change follow on the next page(s).

PCN Number:	20240306002.1		PCN Date:	March 06, 2024																			
Title:	Qualification of FFAB using qualified Process Technology, Die Revision and additional Assembly BOM options for select devices																						
Customer Contact:	Change Management Team		Dept:	Quality Services																			
Proposed 1st Ship Date:	June 04, 2024		Sample requests accepted until:	April 05, 2024*																			
*Sample requests received after April 05, 2024 will not be supported.																							
Change Type:																							
☐	Assembly Site	☒	Design	☐	Wafer Bump Material																		
☒	Assembly Process	☐	Data Sheet	☐	Wafer Bump Process																		
☒	Assembly Materials	☐	Part number change	☒	Wafer Fab Site																		
☐	Mechanical Specification	☐	Test Site	☒	Wafer Fab Material																		
☒	Packing/Shipping/Labeling	☐	Test Process	☒	Wafer Fab Process																		
PCN Details																							
Description of Change:																							
Texas Instruments is pleased to announce the qualification of its FFAB fabrication facility as an additional Wafer Fab option in addition to a BOM option for the devices listed below.																							
<table border="1"> <thead> <tr> <th colspan="3">Current Fab Site</th> <th colspan="3">Additional Fab Site</th> </tr> <tr> <th>Current Fab Site</th> <th>Process</th> <th>Wafer Diameter</th> <th>Additional Fab Site</th> <th>Process</th> <th>Wafer Diameter</th> </tr> </thead> <tbody> <tr> <td>SFAB</td> <td>BIPOLAR</td> <td>150 mm</td> <td>FFAB</td> <td>BICOM3HV</td> <td>200 mm</td> </tr> </tbody> </table>			Current Fab Site			Additional Fab Site			Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter	SFAB	BIPOLAR	150 mm	FFAB	BICOM3HV	200 mm			
Current Fab Site			Additional Fab Site																				
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter																		
SFAB	BIPOLAR	150 mm	FFAB	BICOM3HV	200 mm																		
The die was also changed as a result of the process change.																							
Construction differences are as follows:																							
		Current	Proposed																				
Bond Wire diam/type		1.3mil Au	1.0mil Cu																				
Die Coat		PI-2579C	PI																				
Qual details are provided in the Qual Data Section.																							
Reason for Change:																							
These changes are part of our multiyear plan to transition products from our 150-millimeter and 200-millimeter factories to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.																							
Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):																							
None																							
Impact on Environmental Ratings:																							
Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.																							
RoHS		REACH		Green Status																			
☒ No Change		☒ No Change		☒ No Change																			

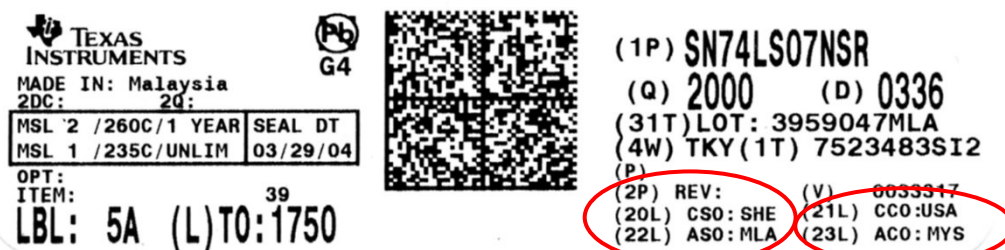
Changes to product identification resulting from this PCN:**Fab Site Information:**

Chip Site	Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City
SH-BIP-1	SHE	USA	Sherman
FR-BIP-1	TID	DEU	Freising

Die Rev:**Current****New**

Die Rev [2P]	Die Rev [2P]
C	A

Sample product shipping label (not actual product label):

**Product Affected:**

INA117P

For alternate parts with similar or improved performance, please visit the product page on [TI.com](https://www.ti.com)**Qualification Results**

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: INA117P	QBS Process Reference: INA828ID	QBS Process Reference: INA821ID	QBS Product Reference: INA149AID	QBS Product Reference: INA117KU/2K5	QBS Package Reference: LM231AN/NOPB	QBS Package Reference: LM2594HVN-ADJ/NOPB	QBS Package Reference: LMC6482IN/NOPB
HAST	A2	Biased HAST	130C	96 Hours	-	3/231/0	3/231/0	-	-	-	-	-
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	3/231/0	-	-	-	3/231/0	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	-	-	-	-	3/231/0	3/231/0	3/231/0
UHAST	A3	Unbiased HAST	130C	96 Hours	-	3/231/0	3/231/0	-	-	-	-	-
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	-	3/231/0	3/231/0	-	-	-	-	-
TC	A4	Temperature Cycle	-65/150C	500 Cycles	-	3/231/0	3/231/0	1/77/0	-	-	-	-
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	-	3/231/0	3/231/0	1/77/0	-	3/231/0	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	3/231/0	-	-	-	-	-	-
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	-	3/231/0	-	-	3/231/0	3/231/0	3/231/0

Type	#	Test Name	Condition	Duration	Qual Device: INA117P	QBS Process Reference: INA828ID	QBS Process Reference: INA821ID	QBS Product Reference: INA149AID	QBS Product Reference: INA117KU/2K5	QBS Package Reference: LM231AN/NOPB	QBS Package Reference: LM2594HVN- ADJ/NOPB	QBS Package Reference: LMC6482IN/NOPB
HTOL	B1	Life Test	125C	1000 Hours	-	3/231/0	-	-	-	-	-	-
HTOL	B1	Life Test	150C	300 Hours	-	-	3/231/0	-	-	-	-	-
HTOL	B1	Life Test	90C ¹	300 Hours	-	-	-	1/77/0	-	-	-	-
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes); PB-Free Solder;	-	-	-	-	-	-	3/66/0	-	-
PD	C4	Physical Dimensions	(per mechanical drawing)	-	-	-	-	-	-	3/15/0	3/15/0	3/15/0
ESD	E2	ESD CDM	-	250 Volts	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	-	-	-
ESD	E2	ESD HBM	-	1000 Volts	-	1/3/0	1/3/0	1/3/0	-	-	-	-
LU	E4	Latch-Up	Per JESD78	-	-	1/6/0	1/6/0	1/6/0	1/3/0	-	-	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	1/5/0	3/90/0	3/90/0	1/30/0	1/30/0	1/30/0	1/30/0	1/30/0

- QBS: Qual By Similarity
- Qual Device INA117P is qualified at NOT CLASSIFIED NOT CLASSIFIED

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-CHG-2303-110

¹T_J = 150C

For questions regarding this notice, e-mails can be sent to the Change Management team or your local Field Sales Representative.

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