

SUNON

SPECIFICATION FOR APPROVAL FOR REFERENCE

CUSTOMER :
DESCRIPTION : EC 250 CENTRIFUGAL FAN
DIMENSION : Ø250 X 99 MM
SUNON MODEL : CBIP2259C-1000U-OJ9
MOTOR MODEL : CMP2060I(Y)
SUNON SEQ NO :
REV : 1
ISSUE DATE : 2026.08.26
APPROVED BY CUSTOMER :

Preliminary Data Sheet is for reference only, final specification might be changed according to design verification (or mass production) data. Specifications are subject to change without notice.

APPROVED BY	TSETA	CHECKED BY	LIYONNG	DESIGNED BY	Howard
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1. SCOPE

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE EC CENTRIFUGAL FAN.

2. CHARACTERISTICS

ITEM	DESCRIPTION
NOMINAL VOLTAGE	1~ 230VAC
RATED VOLTAGE	1~ 200-240 VAC
RATED POWER	123W @ FREE AIR
MAX. LOAD POWER	170W
SPEED CONTROL	PWM RS485 (MODBUS-RTU) VOLTAGE CONTROL(0-10 VDC)
RATED SPEED	2650 RPM
MAX. AIRFLOW AT ZERO STATIC PRESSURE	848 CFM 1441 m ³ /h
MAX. STATIC PRESSURE AT MAX LOAD	2.11 inch-H ₂ O 527 Pa
INSULATION CLASS	F
PROTECTION CLASS	I
INGRESS PROTECTION	IP55
LIFE EXPECTANCY	60,000 HOURS AT 40 °C WITH 15~65% RH
DIRECTION OF ROTATION	CLOCKWISE VIEWED FROM BLADE SIDE
EMC	EN61000-6-2 , EN61000-6-3
SAFETY	CSA C22.2 N0.77 ; UL 1004-7 + 60730-1 ; EN 60335-1 ; CCC GB12350 (IN PROCESS)

3. MECHANICAL

3.1	BEARING SYSTEM	:	BALL BEARING SYSTEM
3.2	FRAME	:	NA
3.3	FAN GUARD	:	NA
3.4	SUPPORT BRACKET	:	NA
3.5	SUPPORT PLATE	:	NA
3.6	INLET NOZZLE	:	GALVANISED SHEET STEEL
3.7	IMPELLER	:	PA66+25%GF
3.8	ELECTRONICS HOUSING	:	DIE-CAST ALUMINUM
3.9	IMPELLER BALANCE GRADE	:	G6.3 PER ISO 1940-1:2003(E)
3.10	WEIGHT	:	2.0 KG (REF.)

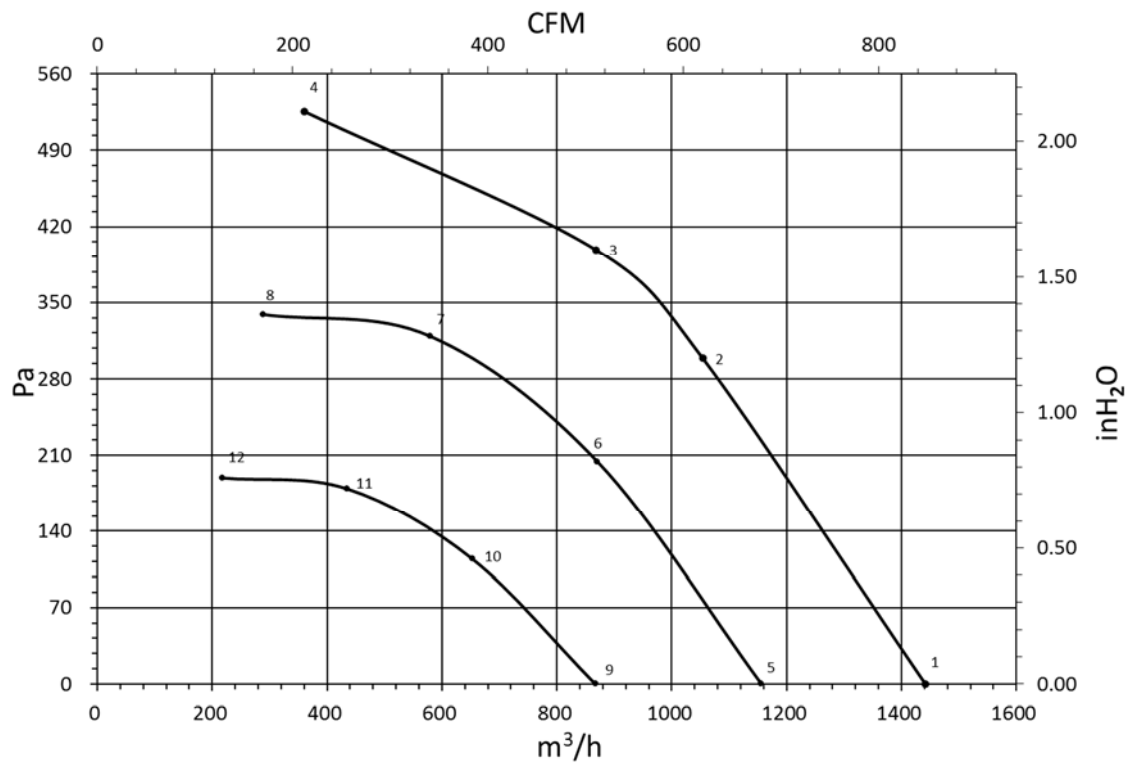
4. ENVIRONMENTAL

4.1	OPERATING TEMPERATURE RANGE	:	-25 TO + 60 DEGREE C
4.2	STORAGE TEMPERATURE RANGE	:	-40 TO + 80 DEGREE C

5. PROTECTION

- ☒ AUTOMATIC RESTART
- ☒ SOFT START
- ☒ OVER TEMPERATURE PROTECTION
- ☒ OVER LOAD PROTECTION
- ☒ OVER VOLTAGE PROTECTION
- ☒ LOCKED ROTOR PROTECTION

6. AIR FLOW & STATIC PRESSURE CURVE



MEASURE DATA:

Index	Static pressure		Air volume		Speed	Power	Current	Lp
	Pa	inH ₂ O	m ³ /h	CFM	RPM	W	A	dB(A)
1	0	0.00	1441	848	2650	123	1.31	75.8
2	300	1.20	1053	620	2650	170	0.74	
3	398	1.60	869	511	2650	170	0.74	
4	527	2.11	361	212	2650	135	1.44	
5	0	0.00	1155	680	2120	63	0.27	71
6	205	0.82	870	512	2120	96	0.41	
7	318	1.28	580	341	2120	94	0.41	
8	338	1.36	299	170	2120	70	0.30	
9	0	0.00	867	510	1590	27	0.12	64.8
10	115	0.46	653	384	1590	41	0.17	
11	179	0.72	435	256	1590	40	0.17	
12	190	0.76	217	128	1590	29	0.13	

TEST CONDITION:
INPUT VOLTAGE: NOMINAL VOLTAGE.
TEMPERATURE: ROOM TEMPERATURE.
MEASURED WITH INLET NOZZLE
NOISE (LP) IS MEASURED AT A DISTANCE OF ONE METER FROM THE INLET SIDE.

ERP DIRECTIVE:

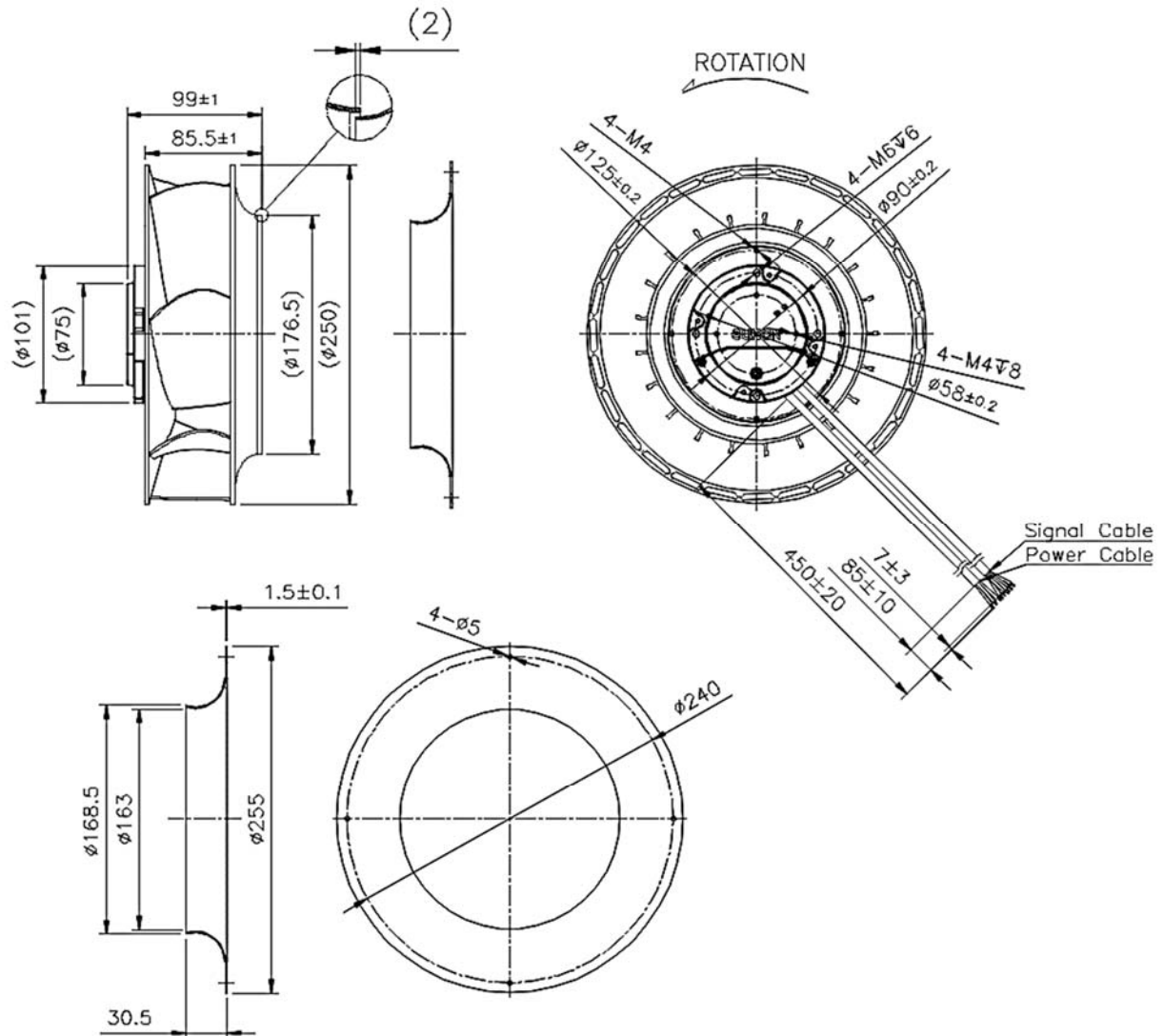
	Actual	2026
Over all Eff%	56.5	45.4
Eff Grade N	75	64
Power(kW)	0.17	
Air Flow(m ³ /h)	869	
Pressure(Pa)	398	
Speed(RPM)	2650	

NOTE: The airflow and static pressure are measured in accordance with ISO 5801 Category A (using manufacturer's designated test chamber/fixture).

7. DIMENSIONS

SCREW TYPE (PAN HEAD)	TORQUE	SCREW SPEC	
		SIZE	STANDARD
MACHINE SCREW	3~4 Kgf-cm	M4.0	JIS B1111-1974

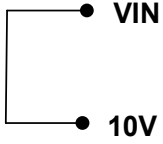
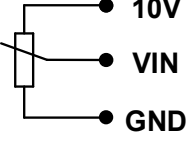
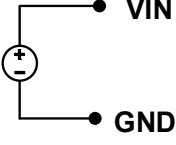
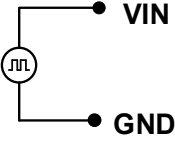
NOTE: Above spec is available for customization.



UNIT:mm

ITEM	FUNCTIONS	WIRE TYPE	COLOR
Power	L	UL2517#20AWG	BLUE
	N	UL2517#20AWG	BROWN
	PE	UL2517#20AWG	YELLOW/GREEN
Signal	10 V	UL2517#24AWG	RED
	VIN	UL2517#24AWG	BLUE/WHITE
	FG	UL2517#24AWG	YELLOW
	GND	UL2517#24AWG	BLACK
	RSA	UL2517#24AWG	GRAY
	RSB	UL2517#24AWG	BROWN

8. SPEED SETTING

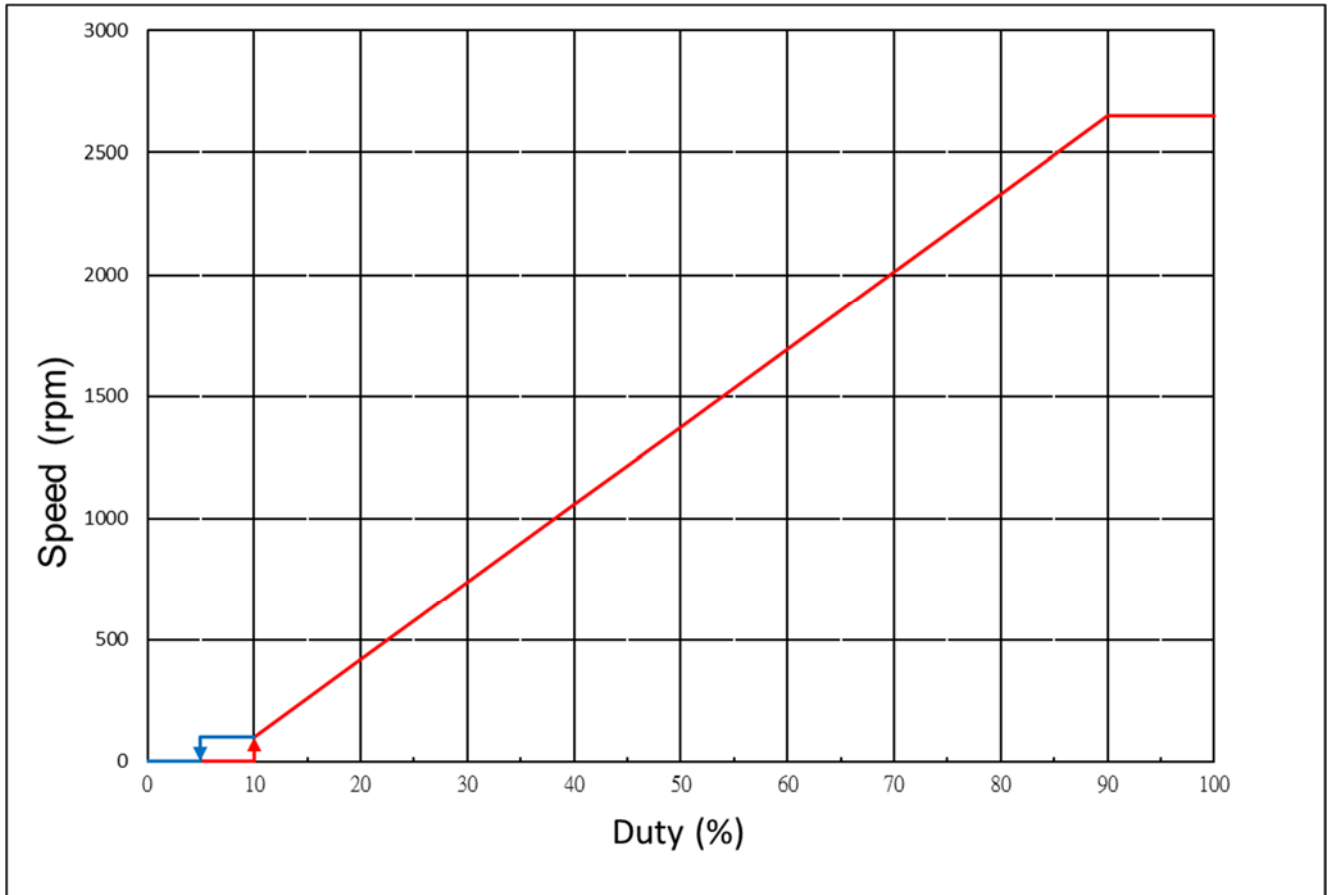
Full Speed 	Short 10V & VIN Fan will run at full speed.
	Connector 1-10kΩ variable resistor Between 10V with GND and VIN(0-10V/PWM) Vary the variable resistance, to change the 'Vin' voltage (0-10V), then change FAN speed.
Voltage Control B 0-10V DC Source 	Use voltage source supply 0~10V_{DC} voltage DC+ : connector to 1~10V(+) DC- : connector to GND(-)
PWM Control PWM Generator 	PWM duty control PWM amplitude is 10V_{DC}(±5%) Frequency Range is 100Hz-100kHz - PWM duty higher than 15%, fan start up. - PWM duty lower than 5%, fan stop.

9. SIGNAL FUCTION

RS485 control function	RS485 control function -Select the control mode of speed, fixed speed or fixed PWM duty -Speed and power consumption feedback. -Allow multiple FANs control and status patrol. Cable: A MODBUS over Serial Line Cable must be shielded. At one end of each cable its shield must be connected to protective ground.															
Voltage/PWM control	The speed comparison will control level <table><tr><th>Voltage (V)</th><th>PWM (%)</th><th>Speed (RPM) (REF)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1.0</td><td>10</td><td>100 ± 50 RPM</td></tr><tr><td>5.0</td><td>50</td><td>1375 ± 10%</td></tr><tr><td>9.0</td><td>90</td><td>2650± 5%</td></tr></table>	Voltage (V)	PWM (%)	Speed (RPM) (REF)	0	0	0	1.0	10	100 ± 50 RPM	5.0	50	1375 ± 10%	9.0	90	2650± 5%
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9.0	90	2650± 5%														
FG Signal	$V_{CE(sat)} = 0.7V \text{ MAX.}$ $V_{FG} = 30.0V \text{ MAX.}$ $I_C = 5mA \text{ MAX.}$ $R \geq V_{FG} / I_C$ Frequency generator waveform $V_{FG} \pm 5\%$ $0.7V \text{ MAX.}$ RUNNING BLADE LOCKED RUNNING OR T_S T_1 T_2 $N=R.P.M$ 1 PULSE PER REVOLUTION $TS=60/N(SEC)$ $T_1=T_2=1/2 TS$															

10. VOLTAGE 、PWM VS SPEED CURVE

VOLTAGE(VDC)	0	0.5	1	2	3	4	5	6	7	8	9	10
PWM DUTY(%)	0	5	10	20	30	40	50	60	70	80	90	100
Speed(rpm)	0	0	100	419	738	1056	1375	1694	2013	2331	2650	2650



NOTE: It is tested under free air condition. The same spec is not able to apply in static pressure condition